



This diagram illustrates the arrangement but not necessarily the correct number of bolt holes. Refer to the column “Bolting Number” in Table 19 for the actual number.

NOTE Dimensions  $N_1$  and  $N_3$  are measured at the intersection of the hub draft angle and the back face of the flange.

Figure 14 — Dimensions of PN 250 flanges

Table 19 — Dimensions of PN 250 flanges

Dimensions in millimetres

DN	Mating dimensions					Outside diameter of neck A	Flange thickness			Centre portion G <sub>max</sub>	Length		Neck diameters		Corner radii		Wall thickness (see 5.6.1) S
	Outside diameter D	Diameter of bolt circle K	Diameter of bolt hole L	Bolting			C <sub>4</sub>	C <sub>2</sub>	C <sub>3</sub>		H <sub>2</sub>	H <sub>3</sub>	N <sub>1</sub>	N <sub>3</sub>	R <sub>1</sub>		
				Number	Size												
	Flange type																
	05, 11, 21					11 21 <sup>a</sup>	05	11	21	05	11	11	11	21	11	21	11
10 <sup>b, c</sup>	125	85	18	4	M16	—	—	—	24	—	—	—	—	46	—	4	—
15	130	90	18	4	M16	21,3	26	26	26	—	60	6	48	52	4	4	2,6
25	150	105	22	4	M20	33,7	28	28	28	—	65	8	60	63	4	4	3,6
40	185	135	26	4	M24	48,3	34	34	34	—	80	10	84	90	6	4	5,0
50	200	150	26	8	M24	60,3	38	38	38	—	85	10	95	102	6	5	6,3
65	230	180	26	8	M24	76,1	42	42	42	36	95	12	124	125	6	5	8,0
80	255	200	30	8	M27	101,6	46	46	46	46	102	12	136	142	8	6	11,0
100	300	235	33	8	M30	127,0	54	54	54	62	120	14	164	168	8	6	14,2
125	340	275	33	12	M30	152,4	60	60	60	86	140	16	200	207	8	6	16,0
150	390	320	36	12	M33	177,8	68	68	68	109	160	18	240	246	10	8	17,5
200	485	400	42	12	M39	244,5	85	82	82	150	190	25	305	314	10	8	25,0
250	585	490	48	16	M45	298,5	104	100	100	171	215	30	385	394	12	10	32,0
300 <sup>b</sup>	690	590	52	16	M48	—	—	—	120	—	—	—	—	480	—	10	—

<sup>a</sup> For flanges type 21 the outside hub diameter approximately corresponds to the outside pipe diameter and the nominal value dimensions A, N<sub>3</sub> and R<sub>1</sub> and their tolerances are included for guidance only.

<sup>b</sup> For flanges type 21.

<sup>c</sup> For flanges type 11 use flanges PN 320.